Work Orde	er ID 54286 09 2:27:22 PM									Page 1
Item ID: Revision ID:	D412-702-045B	, A	Accept				s s	etup Sta	I IMMILIAL I	
Item Name:	4-Man Aft Facing Shoulder Harness, 3							5.	AB HIIIIII	AIRIA IIA IIAI IAAI
Start Date: Required Date.	(37/12/2009)       Start Qty: 10.00         21/12/2009       Req'd Qty: 10.00	# 1   1   1   1   1   1   1   1   1		Cust Item I Customer:	D:			·		
Reference:	71	~ · · · ·			***	_	R	lun St	art	
Approvals:	Process Plan:QC:	Date:	Tooling: SPC (Y/N):		ite: ite:			St		
Sequence ID/ Work Center I	Operation D Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									
DSI 9469 IIN D412-702	Ay Rev E									
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110 · · · · · · · · · · · · · · · · · ·	QC4- 100% Inspect kits Memo	for completeness	0.00 = S (e	م اور ا <sub>ح</sub> ح			(HD)	! <u></u>		

Quality Control

#### **Dart Aerospace Ltd**

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W/O:		**************************************	WO	RK ORDER CHANG	ES					į.
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i art ito		olution:								
NCR:		,	WORK ORDE	R NON-CONFORM	ANCE	(NCR)	)			
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### Work Order ID 54286



Page 2

December 7, 2009 2:27:22 PM

Item ID:

D412-702-045B

Accept

Setup Start



Revision ID:

Item Name:

4-Man Aft Facing Shoulder Harness, 3 point

**Start Date:** 

07/12/2009

**Start Oty: 10.00** 

Req'd Oty: 10.00

**Cust Item ID:** 

**Customer:** 

Reference:

Process Plan: \_\_\_\_\_ Date: \_\_\_\_

Memo

Memo

OC21- Final Inspection - Work Order Release

Tooling:

0.00

0.00

Date:

Run

Start

Stop

Approvals:

Required Date: 21/12/2009

SPC (Y/N): Date:

Date:

Stop

Sequence ID/ Work Center ID

120

Packaging

Packaging

Operation Description

Packaging

Set Up/

**Run Hours** 

Draw Number Draw Rev.

Plan Code

Accept Oty

Reject **Qty** 

Insp. Number Stamp

Identify and pack for shipping as per PPP D412-702-045B

□PPP Rev: CHG003 □ Location:

-045B and 2011 DND ASSEMBLE DU12.769.011 DND W/D SUZAI /54792

130

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Reject

Quality Control

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W/O:			V	ORK ORDER CHANG	ES		- · · · · · · · · · · · · · · · · · · ·		1.12	
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		esolution:				Closed: Date:				
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	&   Sect	ion C	Chief Eng	QC Inspector	

#### Page 1 **Picklist Print** December 7, 2009 2:27:27 PM Work Order ID: 54286 D412-702-045B Parent Item: **Required Date: 21/12/2009** Start Date: 07/12/2009 4-Man Aft Facing Shoulder Harness, 3 point Parent Item Name: Start Qty: 10.00 Required Oty: 10.00 Comments: Qty Remaining Date Route Unit of Qty on Status Primary Last Replacement Mfg/ Bin Component Item ID/ **Qty To Pick** Issued Issued Seq ID Measure Hand Location Location Item Purch Item Name Item ID 172.0000 20.0000 Each 110 No Purchased AN4-16A 1671 Bolt Loc Code Loc Qty Warehouse Location Main Warehouse 172 172 112969 40.0000 71.0000 110 Each No Purchased AN4-25A **BOLT** return to sh Loc Code Loc Qty Warehouse Location Main Warehouse 71 21 50 50.0000 40.0000 110 Each No Purchased AN4-27A 16-1-6 Bolt Loc Code Loc Oty Warehouse Location Main Warehouse 50

113359

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<b>Dart Aerospace Lt</b>	a	
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W/0:57	+286	WORK ORDER	CHANGES					, -,
DATE	STEP	PROCEDURE CHANGE						Approval QC Inspector
		ANY 164 Too long to motall with MS 1865.86 up instead ANYITA m 113595	se ANYITA		8T 6-0(2)		Bon	S(w/21
	•	Any 160 bolts are in the enstaltin constace but "Not" on the Ports List open & PAR to fex	chaj				18 assen	000/2

Part No: 12-702-045B PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
DATE	07-0	Description of NC		Corrective Action Section B		Verification	Approval	Ammunus					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto					
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December 7, 2009 2:27:27 PM

Work Order ID: 54286

D412-702-045B

Parent Item:

Comments:

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 07/12/2009

**Required Date: 21/12/2009** 

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Ur tof Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416		Purchased	No			110	Each	2,311.000	200.0000			

AN960JD416

No

M113288

Washer

17451149DO4632

DS1 617

Warehouse	Loc	Oty	Loc Code		
<b>Location</b>			•		
Main Warehouse					
ST		2311			
108161		329			
110523		340			
111279		101			
111916		482			
112314		1059			
16941		0			
	110	Each	14.0000	20.0000	

D3572-041

Guide Assembly

No Manufactured

Loc Qty

Loc Code Warehouse Location Main Warehouse 14 10

55013

RT 10-01-19

## **Dart Aerospace Ltd**

W/O:				WORK ORDER CHANGES								
DATE	STEP		PRO	CEDURE CHANGE		В	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:		PAR #:	Fault Category:		NCR: Y	es No <b>D</b>	QA:	Date: _			
	R	esolution:		Disposition:		QA: N/	C Closed: _		Date: _			

NCR:		,	WORK ORDE	ER NON-CONFORMANO	CE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval	Anneoval						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector						
		•												
NOTE: D	ate & initia	al all entries												

December 7, 2009 2:27:27 PM

Work Order ID: 54286

Parent Item:

Comments:

D412-702-045B

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 07/12/2009

**Required Date: 21/12/2009** 

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-702-111B		Manufactured	No			110	Each	1.0000	10.0000	(५४)		$\wedge$

Manufactured

Harness Assembly

Warehouse

Loc Oty **Location** 

110

Main Warehouse

ST

52004

1.0000 Each

D412-702-113B

Harness Assembly

	Warehouse
	<b>Location</b>
	Main Warehouse
No	FG \$2003

110

110

1 Each

Loc Qty

Loc Code

Loc Code

D412-702-121B

Manufactured

0.0000 10.0000 Each 0.0000

Harness Assembly D412-702-123B

Manufactured

10.0000

10.0000

B54290

Harness Assembly





## **Dart Aerospace Ltd**

w/o: 52	4286	WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
		of original -22, -22 toolong to accomplate Acorn-nuts rep detail B dwg 412-769-2 page 3 Review 120 ANS2510R20 m 113524	8 10-01-21			Banen					
		n v									

Part No: <u>D4/12-702-045B</u> PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:			WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B		Verification	Approval	Annroyal					
DATE S	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C C	Chief Eng	Approval QC Inspector					
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### **Picklist Print**

December 7, 2009 2:27:27 PM

Work Order ID: 54286

Parent Item:

D412-702-045B

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Comments:

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Start Date: 07/12/2009

**Required Date: 21/12/2009** 

**Start Qty: 10.00** 

Required Qty: 10.00

Component Item ID/	Replacement	Mfg/	Bin Primary	Last	Route	Unit of	Qty on .	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
MS21042L4		Purchased	No		110	Each	4,135.000	60.0000	10-1-6	Slox	<b>)</b>

Nut

	Warehouse	Loc Qty	Loc Code	
	<b>Location</b>			
, 23g	Main Warehouse			
10-1-29	ST	4135		
,	110507	184		1
+20	111827	3951		6D
-	15924	0		



Page 4

# **Dart Aerospace Ltd**

W/0:5	1286	WORK ORDER CHANGES					r,
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		400 to kit MS5865-6C M103471 x50 m13674 x10 M55865.8C M13557 x20  AN9605010L M13149 x40  AN9605010LL M19600 x20	\$5001 21	/		Boszur	Sicolalzi
		install cotter pin in sect belts as per OSE 9474  cotter pin MS246651.51 m 17566  Per DS2 9474  N	2007			Bosen	Suchelas

Resolution:	Disposition:	QA: N/C Closed:	Date:
Part No. D412-702-045B PAR #:	Fault Category:	NCR: Yes No DQA:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
DATE	OTED	Description of NC		Corrective Action Section B	· · · · · ·	Verification	Ammerical	Anneced				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				
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# **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3

**REF TCCA STC: SH04-7 REF FAA STC: SR01997NY** REF EASA STC: EASA.IM.R.S.00710

**PURPOSE:** 

Update the D412-702-041A/045A/-041B/-045B kits for compatibility with the Dart D412-769-011 Aft Facing Seat Kit.

Quantity (1) each of D412-702-111A/-113A is replaced with D412-702-121A/-123A. Also Qty (4) x AN4-27A bolts are added to the kits for compatability with the Dart seat. The parts list in section 25.28 (pg. 87) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 38) of IIN-D412-702 Rev. E is amended as follows:

QTY -041A	QTY -043A	QTY -045A	QTY	QTY -049A	PART NUMBER	DESCRIPTION
X	V-10/1	0.07			D412-702-041A	Dart 13-Man 3-Point Shoulder Harness Kit
		X			D412-702-045A	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
						<u>Г</u>
IS:						·
				<u> </u>		HARNESS ASSEMBLY (EXISTING)
1	ļ	1			D412-702-111A	HARNESS ASSEMBLY (EXISTING)
1		1		<del> </del>	D412-702-121A	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-3	BRACKET
1*		1*			D3579-043	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4+			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1+			D3569-1	DECAL
				<b>†</b>		
1	<del> </del> -	1			D412-702-113A	HARNESS ASSEMBLY (EXISTING)
_!	<del> </del>					
1		1			D412-702-123A	HARNESS ASSEMBLY (NEW)
1*	<del></del>	1*		1	D3570-4	BRACKET
1*	<del>                                     </del>	1*			D3579-044	SHOULDER HARNESS
4*		4*	···		MS24694S50	SCREW
4*	<del>                                     </del>	4*	1		AN960JD10L	WASHER
1*		1*	†	1	MS21042L3	NUT
1*	<del>                                     </del>	1*			D3569-2	DECAL
	<del> </del>	<del>  '</del> -	<del>                                     </del>	+		
4	<del> </del>	<del>  4</del>	<del> </del>	+	AN4-27A	BOLT (NEW)
	<del> </del>	<del> </del>				1/
WAS	<u> </u>					1
					D 440 700 4444	HARNESS ASSEMBLY
2		2	ļ	<del></del>	D412-702-111A	MAKINESS ASSEIVIBLI
		<u> </u>	ļ	<del>                                     </del>	D440 700 443A	HARNESS ASSEMBLY
2		2	<u> </u>	1	D412-702-113A	MARINEGO AGGEIVIDLI
	1	1	1	1	1	1/

<sup>\*</sup> DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION **BRANCH** DAO # 01-O-01

D. SHEPHERD (DE # 02)

DATE: 09.06.30 CERT, NO.: SH04-7 ISSUE NO .:

3 92

Α	NEW IS	SUE, NCR 09	CP	09.06.30	
REV.			DESCRIPTION	BY	DATE
DESIGN		97	DART AEROSP	ACE	LTD
DRAWN		P	HAWKESBURY, ONTAR	IO, CAN	ADA
CHECK	ĒD .		DRAWING NO.		REV. A
MFG. AF	PPR.	N/A	DSI 9469		SHEET 1 OF 5
APPRO	VED	-111	TITLE		SCALE
DE APPR.			AFT-FACING SEAT UPDATE N		
DATE	09.06	5.30	COPYRIGHT © 2009 BY DART A THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNIC WASTITEN PROMISSION FROM DART AET	ON THE EXPRES	S CONDITION THAT IT IS

Dart	<b>Aeros</b>	pace	Ltd
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W/O:			WO	RK ORDER CHANG	ES		- 1 "			ı
DATE	STEP	PR	OCEDURE CHAI	NGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:								
Resolution:			Disposition: Q			QA: N/C Closed: Date:				
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DATE	07-0	Description of NC	Description of NC Corrective Act		on B	Verification Approval		Approval	Annuaral	
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The parts list in section 25.28 (pg. 93) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 40) of IIN-D412-702 Rev. E is amended as follows:

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	PART NUMBER	DESCRIPTION
X	0105				D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
<u> </u>		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			<del></del>			
IS:	·					•
13.					I	r <b>/</b>
1		1			D412-702-111B	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-121B	HARNESS ASSEMBLY (NEW)
1*		1*		1	D3570-3	BRACKET
1*	<del>                                     </del>	1*		$\vdash$	D3579-047	SHOULDER HARNESS
4*	<del> </del>	4*			MS24694S50	SCREW
4*	<del>                                     </del>	4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*	<u> </u>	1*			D3569-3	DECAL
		———				
1	-	1			D412-702-113B	HARNESS ASSEMBLY (EXISTING)
	<u> </u>	<u> </u>	-	<del>                                     </del>		
1		1			D412-702-123B	HARNESS ASSEMBLY (NEW)
1*	<del> </del>	1 1*		1	D3570-4	BRACKET
1*	<del>                                     </del>	1*			D3579-048	SHOULDER HARNESS
4*	<del> </del>	4*		†	MS24694S50	SCREW
4*	<del>                                     </del>	4*			AN960JD10L	WASHER
1*	<del>                                     </del>	1*	1		MS21042L3	NUT
1*	†	1*			D3569-3	DECAL
<u> </u>		1	T			
4	<del>                                     </del>	4		1	AN4-27A	BOLT (ADD)
<u> </u>		<u> </u>				Ι/
WAS						
	T	1				V CHARNEGO ACCEMBLY
2		2			D412-702-111B	HARNESS ASSEMBLY
			ا ا	1		LIABATEGO ACCEMBLY
2		2			D412-702-113B	HARNESS ASSEMBLY
-		T	1	1		

<sup>\*</sup> DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

CANADA . DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DATE: \_\_\_\_ CERT. NO.: 09.06.30 SH04-7 ISSUE NO .: \_

			4286	
DESIGN	93	DART AEROSPAC	ELTD	
DRAWN	97	HAWKESBURY, ONTARIO, C	CANADA	
CHECKED	1	DRAWING NO.	REV. A	
MFG. APPR.	N/A	DSI 9469	SHEET 2 OF 5	
APPROVED	#	TITLE	SCALE	
DE APPR.	#	AFT-FACING SEAT UPDATE	NTS	
DATE		COPYRIGHT © 2009 BY DART AEROSPACE LTD		

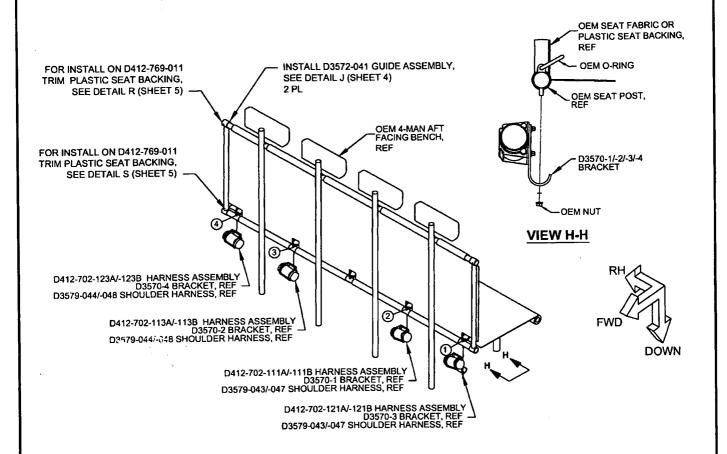
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WITHTHE PERMISSION FROM DATA RECORDACE IT 09.06.30

Dart A	lerosp	oace	Ltd
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W/O:				WORK ORDER CHANGES						
DATE	STEP		PRO	CEDURE CHANGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Figures 4.8 (pg. 25) of IIN-D412-702 Rev. E and 25.12 (pg. 69) of ICA-D412-702 Rev. 3 are updated as follows:



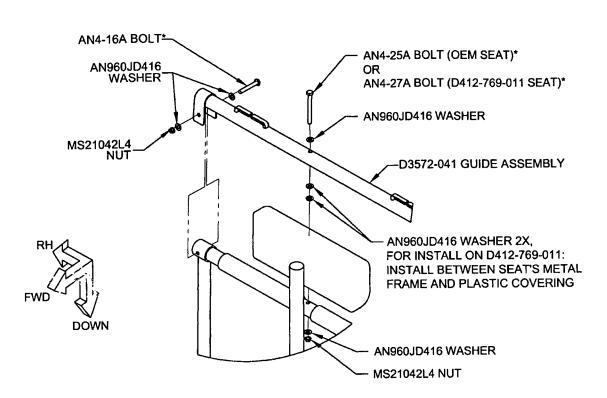
# FIGURE 4.8. SHOULDER BELT INSTALLATION FIGURE 25.12 D412-702-045A/-045B 4-MAN 3-POINT AFT FACING SHOULDER HARNESS KIT



		11/054	/	
DESIGN	P	DART AEROSPAC	ELTD	
DRAWN 47		HAWKESBURY, ONTARIO, C	ANADA	
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.	N/A	DSI 9469	SHEET 3 OF 5	
APPROVED	#	TITLE	SCALE	
DE APPR.		AFT-FACING SEAT UPDATE		
DATE 09.0	6.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPRIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMANCATED TO ANY OTHER PERSON WITHOUT		

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
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W/O:			WC	RK ORDER CHANG	ES				72
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DATE	STEP	Description of NC	<del></del>	Corrective Action Section		Verif	ication	Approval	Approval
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DETAIL J: D3572-041 INSTALLATION (RH SHOWN, LH OPPOSITE)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAG # 0 - 20-01

APPROVED

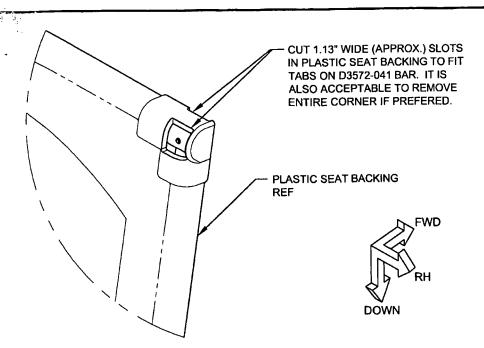
BY:
D. SHEPHERD (DE # 02)

DATE: 09.06.30
CERT. NO.: SH04-7
ISSUE NO.: 3

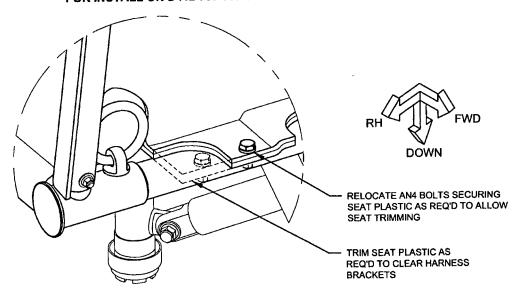
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DESIGN	9?	DART AEROSPAC	E LTD '		
DRAWN	92	HAWKESBURY, ONTARIO, CANADA			
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.	N/A	DSI 9469	SHEET 4 OF 5		
APPROVED	#	TITLE	SCALE		
DE APPR.		AFT-FACING SEAT UPDATE	NTS		
DATE 09.0	6.30	COPYRIGHT © 2009 BY DART AEROSI THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE R MOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO WRITTEN PERMISSION FROM DART AEROSPACE	EXPRESS CONDITION THAT IT IS ANY OTHER PERSON WITHOUT		

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W/O:			WO	RK ORDER CHANGE	S				ı .
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			Andrew Company of the			*** ·	i	,	
Part No: PAR #: Resolution:		PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	Date:	I
NCR:			WORK ORDE	R NON-CONFORMAN	ICE (NCF	t)			
DATE	STEP	Description of NC	Corrective Action Section Initial Action Description		B Sign 8	Verification		Approval	Approval
	Section A		Chief Eng	Chief Eng	Date	Secti	on C	Chief Eng	QC Inspector
					-				



DETAIL R
VIEW LOOKING AT FRONT OF SEAT BACKING, TOP-RH CORNER SHOWN (TOP-LH CORNER SIMILAR),
FOR INSTALL ON D412-769-011 ONLY



DETAIL S

VIEW LOOKING AT REAR OF SEAT, BOTTOM-RH CORNER SHOWN (BOTTOM-LH CORNER SIMILAR),

FOR INSTALL ON D412-769-011 ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 09.06.30
CERT. NO.: SH04-7
ISSUE NO.: 3

		W/O 54286				
DESIGN	q?	DART AEROSPACE LTD				
DRAWN	92	HAWKESBURY, ONTARIO, CANADA				
CHECKED	1	DRAWING NO.	REV. A			
MFG. APPR.	N/A	DSI 9469	SHEET 5 OF 5			
APPROVED	-//	TITLE	SCALE			
DE APPR.	-#	AFT-FACING SEAT UPDATE	NTS			
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W/O:			W	ORK ORDER CH	ANGES			111		1
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:		PAR #:	Fault Cate	gory:	NC	R: Yes N	lo <b>DQ</b>	A:	Date:	
		olution:	Disposition:			QA: N/C Closed:				Date:
NCR:			WORK ORD	ER NON-CONFO	RMANCE	(NCR)	l			
DATE	STEP	Description of NC Section A	Corrective Action Sec		Section B			cation	Approval	Approval
DATE	SIEP		Initial Chief Eng	Action Descrip	otion 	Sign & Date	Section C		Chief Eng	QC Inspector
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